



400 Norwood Ave. / P.O. Box 599  
Sturgis, MI 49091

Phone: 269-651-5467 Fax: 269-651-7110

[www.sturgisfinishing.com](http://www.sturgisfinishing.com)



## Dry Process Paste Concentrates

Product	Description	Packaging
<b>Citri-Shine</b>	This product is formulated from a combination of fine abrasive flours and citrus-based cleaners. Does not contain any fats or oils. This formula reduces finishing time by 50%, as well as develops a very smooth, high-color part as a final result. Citri-Shine provides best results when used in combination with a high-density, non-aggressive media such as porcelain pins or spheres, or a combination of the two.	12# Containers
<b>RL-4</b>	Use with Walnut Shell or Cob Meal. Bright Finish with Moderate Cut.  This formula produces a higher level cut. This makes the formula a better choice for harder metals, such as stainless steel, and medical implant alloys. The higher level of cut leaves a less clear surface than the RL-8, 9 and RL-10 formulas	1#, 10#, 50# Containers
<b>RL-6</b>	Use with Walnut Shell or Cob Meal. Very High Color.  This formula produces a higher level of cut, similar to RL-4, but with a brighter color. Aluminum motorcycle components and other highly decorative surfaces will benefit from this formula. This formula is a more moderate formula with a much lower cost than formulas RL-8 and above.	1#, 10#, 50# Containers
<b>RL-7</b>	This formula is ideal for Gold and Silver jewelry finishing, Brass musical instruments, Aluminum motorcycle components, and other highly decorative surfaces. This formula is more aggressive than the RL-9 and RL-10 formulations. The final finish on softer metals is not as clear as RL-9 and RL-10	1#, 10#, 50# Containers
<b>RL-8</b>	Use with Walnut Shell or Cob. Exceptional Color.  This formula is ideal for Gold and Silver jewelry finishing, Brass musical instruments, Aluminum motorcycle components, and other highly decorative surfaces. This formula is more aggressive than the RL-9 and RL-10 formulations. The final finish on softer metals is not as clear as RL-9 and RL-10	1#, 10#, 50# Containers
<b>RL-9</b>	Use with Walnut Shell or Cob. Exceptional Color.  This formula is ideal for Gold and Silver jewelry finishing, brass musical instruments, Aluminum motorcycle components, and other highly decorative surfaces. The surface is left free of media tracks, with a clear deep finish.	1#, 10#, 50# Containers
<b>RL-10</b>	This formula is ideal for Gold and Silber jewelry finishing, Brass musical instruments, Aluminum motorcycle components, and other highly decorative surfaces. The surface that is produced is a very bright lustrous surface.	1#, 10#, 50# Containers



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## Dry Process Finishing Compounds

Product	Description	Packaging
<b>RLW-300R</b>	Shell based compound formulated highest quality Finish Brilliant	50# bag
<b>RLW-700</b>	Shell based compound formulated for the High Finish	50# bag
<b>RLW-800</b>	Shell based compound formulated for the Highest Quality Finish	50# bag