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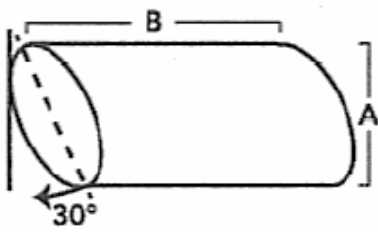
Sturgis Finishing Ceramic Media

Gravilox Compositions are available in a wide variety of shapes, sizes, and compositions, Sturgis Finishing tumbling media features unmatched performance. Sturgis Finishing will provide a quality product at a reasonable price. We have a fully stocked lab with several finishing machines to develop a process for the most demanding application. Listed below are the basic Compositions.

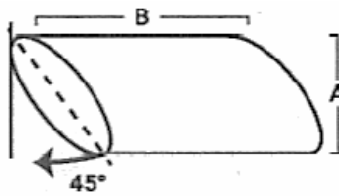
Product	GRAVILOX COMPOSITIONS Description	Density Lbs/Cu Ft	Packaging
Gravilox 10	Very hard long lasting media for light deburring and finer finishing. Leaves a clean, bright finish. Can also be used as a carrier for loose abrasives.	85-90	50# Bag
Gravilox 20	Versatile composition with moderate cutting action and long wear life. Leaves a finer finish than more aggressive medias, while retaining the ability to deburr, and de-flash a variety of metals.	85-90	50# Bag
Gravilox 30	Good basic media for deburring, leaving a smooth finish on all metals. Low wear characteristics, and a good choice for general vibratory work.	90-95	50# Bag
Gravilox 40	Fast cutting media, with higher wear factor than lower cut compositions. Will leave rougher surfaces on softer metals. Good choice for basic edge break on stamped or machined steel parts with large burrs.	95-100	50# Bag

Ceramic Media Chart

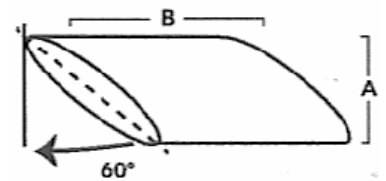
Angle Cut Cylinders 30°



Angle Cut Cylinders 45°



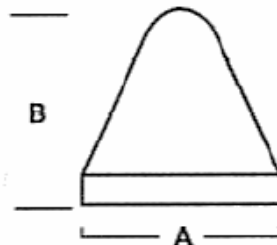
Angle Cut Cylinders 60°



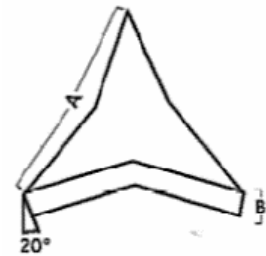
Wedges



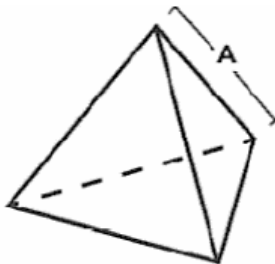
Cones



Angle Cut Stars 20°



Tetrahedrons



Pyramids



Angle Cut Triangles 20°

